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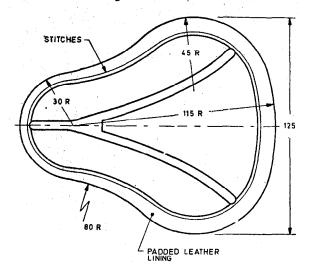


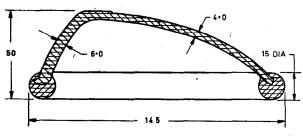


Indian Standard

SPECIFICATION FOR ABDOMEN GUARDS FOR SPORTS USE

- Scope Dimensional and other requirements for abdomen guards used by sportsmen.
- 2. Shape and Dimensions As shown in Fig. 1 and 2.





All dimensions in millimetres.

FIG. 1 ABDOMEN GUARD, PLASTIC

3. Materials

- 3.1 Plastics Urea formaldehyde or other plastics satisfying the requirements of this standard. The plastics used shall be nonirritant and nontoxic.
- 3.2 Black Plate for Metal Insert Black plate having a thickness of 0.56 mm [see IS: 597-1962 Specification for black plate for tinning and tinplate (pack rolled) (revised)].
- 3.3 Leather Vegetable tanned or chrome tanned or semichrome tanned white sheep-skin having effective and nontoxic fungicide. It shall not show any growth of mildew when examined visually. It shall be fat-lacquered or oiled or both, and grain side shall be smoothly finished. The recommended thickness is 0.7 to 1.0 mm in the finished stage.
- 3.4 Elastic Tape Silken elastic braided tape. It shall be 20 to 25 mm wide having minimum elongation of 250 percent when stretched in a normal way.
- 3.5 Buckles Shall conform to nominal size 16 of Table 5 of IS: 4274-1967 'Specification for buckles'.
- **3.6** Thread Polished thread conforming to Variety No. 37 of IS: 1720-1969 'Specification for cotton sewing threads (first revision) '.

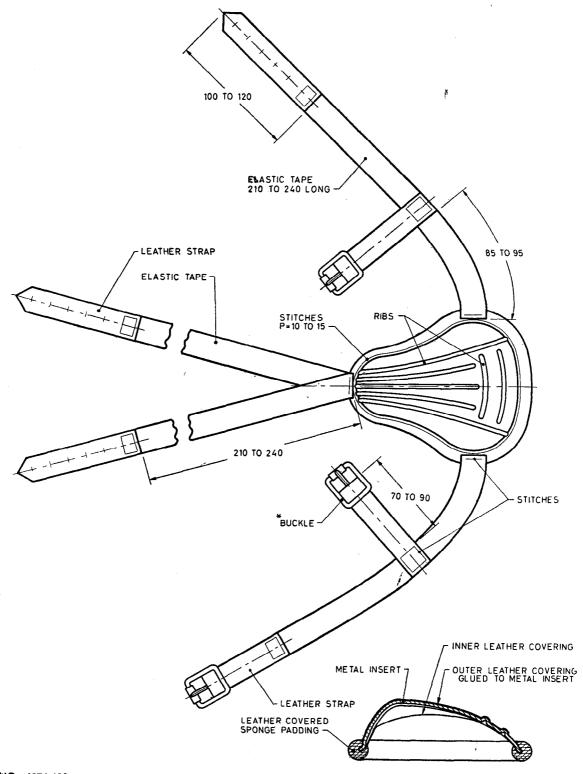
Adopted 7 August 1973

@ November 1973, ISI

Price Rs 4.00

4. Construction, Workmanship and Finish

- **4.1** The plastics abdomen guard shall be cleanly moulded and shall be free from any cracks and moulding flaws. It shall have a smooth surface.
- **4.2** Metal insert in the abdomen guard shall be one piece and shall have ribs as shown in Fig. 2 for providing strength. It shall be covered with leather. On the front side of the guard the leather shall be properly glued to the metal insert but the inner leather shall be taut as shown in Fig. 2.



*IS: 4274-1967.

Dimensions as in Fig. 1.

FIG. 2 ABDOMEN GUARD WITH METAL INSERT

IS: 6974 - 1973

- 4.3 A leather covered sponge padding shall be securely sewn all round the periphery of the guard as shown in Fig. 1 and 2. The stitching shall be sound and neat. The stitches shall be taut and each shall be 10 to 15 mm long.
- **4.4** Elastic tape shall be stitched to all guards as shown in Fig. 2, unless specified otherwise. If desired specifically by the purchaser, the guard shall be supplied without the elastic tapes also. The elastic tape shall have leather straps and buckles stitched to it. These shall be stitched soundly and neatly.

5. Tests

- 5.1 Keep the guard on a flat surface with the lining touching the surface. Drop a weight of 10 kg from a height of 150 mm on the guard. This shall be done 10 times. The guard shall not be damaged at the end of the test.
- **5.2** Test for Elastic Tape Take a piece of the elastic tape 250 mm long. Stretch this piece to a length of 875 mm and release. This shall be done 50 times in rapid succession. On completion of the test, measure the length of the tape. The increase in length shall be not more than 25 mm.
- 6. Marking Each guard shall be marked with the manufacturer's name, initials or recognized trademark.
- 6.1 ISI Certification Marking Details available with the Indian Standards Institution, New Delhi 110001.
- 7. Packing As agreed to between the purchaser and the supplier.